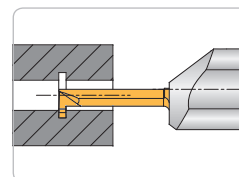
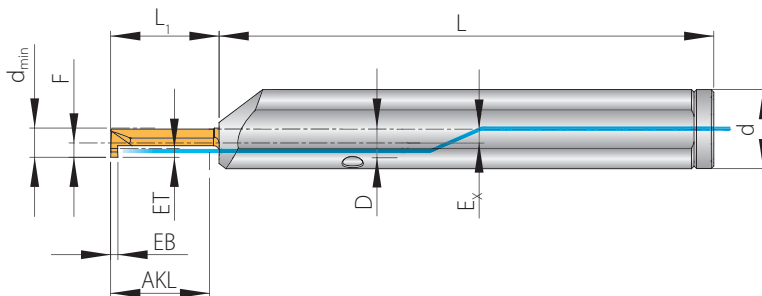


Обработка канавок



EB = Ширина канавки (мм)
 ET = Глубина канавки (мм)
 F = Вылет инструмента (мм)



| Режущие вставки | | | | | | | | Державки | | | | | | | |
|-------------------|-----|-------------|-----|-----|--------------------------|--------------------------|------|----------|----|-----|----------------|----------------|---------------|---------------|---|
| d _{min} | AKL | EB +0,03 | ET | R | Артикул | PG 44 | F | D | d | L | L ₁ | E _x | Артикул | PG 44 | |
| 2,5 | 10 | 0,8 | 0,6 | - | AMS-S-25080600-100.40R | ● | 1,15 | 4 | 12 | 100 | 12 | 2,35 | HAMS 1204 R | ● | |
| | 15 | | | - | AMS-S-25080600-150.40R | ● | | | | | | | HAMS 1204 R | ● | |
| | 20 | | | - | AMS-S-25080600-200.40R | ● | | | | | | | HAMS 1204 R | ● | |
| HOV HOV HOV | 10 | 0,8 | 0,6 | - | AMS-S-25080600-100.40R | ● | 1,15 | 4 | 16 | 120 | 17 | 2,8 | HAMS 1604 R | ● | |
| | 15 | | | - | AMS-S-25080600-150.40R | ● | | | | | | | HAMS 1604 R | ● | |
| | 20 | | | - | AMS-S-25080600-200.40R | ● | | | | | | | HAMS 1604 R | ● | |
| 3,0 | 10 | 0,8 | 0,6 | - | AMS-S-30080600-100.40R | ● | 1,4 | 4 | 12 | 100 | 12 | 2,35 | HAMS 1204 R | ● | |
| | 15 | | | - | AMS-S-30080600-150.40R | ● | | | | | | | HAMS 1204 R | ● | |
| | 20 | | | - | AMS-S-30080600-200.40R | ● | | | | | | | HAMS 1204 R | ● | |
| HOV HOV HOV | 10 | 0,8 | 0,6 | - | AMS-S-30080600-100.40R | ● | 1,4 | 4 | 16 | 120 | 17 | 2,8 | HAMS 1604 R | ● | |
| | 15 | | | - | AMS-S-30080600-150.40R | ● | | | | | | | HAMS 1604 R | ● | |
| | 20 | | | - | AMS-S-30080600-200.40R | ● | | | | | | | HAMS 1604 R | ● | |
| HOV | 10 | 1,0 | 0,8 | - | AMS-S-39100800-100.40R | ● | 1,4 | 4 | 12 | 100 | 12 | 2,35 | HAMS 1204 R | ● | |
| | 15 | | | - | AMS-S-39100800-150.40R/L | ● | | | | | | | HAMS 1204 R/L | ● | |
| | 20 | | | - | AMS-S-39100800-200.40R | ● | | | | | | | HAMS 1204 R | ● | |
| HOV HOV HOV | 10 | 1,0 | 0,8 | - | AMS-S-39100800-100.40R | ● | 1,4 | 4 | 16 | 120 | 17 | 2,8 | HAMS 1604 R | ● | |
| | 15 | | | - | AMS-S-39100800-150.40R/L | ● | | | | | | | HAMS 1604 R/L | ● | |
| | 20 | | | - | AMS-S-39100800-200.40R | ● | | | | | | | HAMS 1604 R | ● | |
| HOV | 20 | 1,0 | 1,8 | - | AMS-S-59101800-200.60R | ● | 2,9 | 6 | 12 | 100 | 22 | 2,35 | HAMS 1206 R | ● | |
| | 10 | | | - | AMS-S-59151800-100.60R | ● | | | | | | | HAMS 1206 R | ● | |
| | 20 | 1,5 | | - | AMS-S-59151800-200.60R | ● | | | | | HAMS 1206 R | | ● | | |
| | 30 | | | - | AMS-S-59151800-300.60R | ● | | | | | HAMS 1206 R | | ● | | |
| HOV | 20 | 1,0 | 1,8 | - | AMS-S-59101800-200.60R | ● | 2,9 | 6 | 16 | 120 | 22 | 2,8 | HAMS 1606 R | ● | |
| | 10 | | | - | AMS-S-59151800-100.60R | ● | | | | | | | HAMS 1606 R | ● | |
| | 20 | 1,5 | | - | AMS-S-59151800-200.60R | ● | | | | | HAMS 1606 R | | ● | | |
| | 30 | | | - | AMS-S-59151800-300.60R | ● | | | | | HAMS 1606 R | | ● | | |
| HOV | 6,9 | 15 | 2,0 | 2,5 | - | AMS-S-69202500-150.80R/L | ● | 3,9 | 8 | 16 | 120 | 17 | 2,8 | HAMS 1608 R/L | ● |
| 7,9 | 10 | 1,8 | 2,5 | - | AMS-S-79182500-100.80R | ● | 3,9 | 8 | 16 | 120 | 12 | 2,8 | HAMS 1608 R | ● | |
| | 25 | | | - | AMS-S-79182500-250.80R | ● | | | | | 27 | | HAMS 1608 R | ● | |