



## Твердосплавные сверла Solid carbide twist drills Foret carbure monobloc

## Короткие short design série courte

d<sub>1</sub> = Диаметр рабочей части  
d<sub>1</sub> = Drill diameter  
d<sub>1</sub> = Ø de perçage

d<sub>2</sub> = Диаметр хвостовика  
d<sub>2</sub> = Shank diameter  
d<sub>2</sub> = Ø de la queue

l<sub>1</sub> = Общая длина  
l<sub>1</sub> = Overall length  
l<sub>1</sub> = Longueur totale

l<sub>2</sub> = Длина спирали  
l<sub>2</sub> = Flute length  
l<sub>2</sub> = Longueur taillée

l<sub>3</sub> = Максимальная глубина сверления  
l<sub>3</sub> = Max. drill depth  
l<sub>3</sub> = profondeur de perçage

**Примечание** ⇨ Также доступно исполнение хвостовика с лыской по DIN 6535HB, срок поставки увеличен на 1 неделю.  
**Reference** ⇨ Also available with flat to DIN 6535HB, approx. 1 week delivery time.  
**Note** ⇨ Disponible en version DIN 6535HB, queue cylindrique avec méplat

| Обозначение<br>Designation<br>Désignation | d <sub>1</sub><br>m7 | d <sub>2</sub><br>h6 | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> |
|-------------------------------------------|----------------------|----------------------|----------------|----------------|----------------|
| SPC0730-0219 VHM/TiAIN                    | 7,3                  | 8                    | 79             | 41             | 21,9           |
| SPC0740-0222 VHM/TiAIN                    | 7,4                  | 8                    | 79             | 41             | 22,2           |
| SPC0745-0224 VHM/TiAIN                    | 7,45                 | 8                    | 79             | 41             | 22,4           |
| SPC0750-0225 VHM/TiAIN                    | 7,5                  | 8                    | 79             | 41             | 22,5           |
| SPC0760-0228 VHM/TiAIN                    | 7,6                  | 8                    | 79             | 41             | 22,8           |
| SPC0770-0231 VHM/TiAIN                    | 7,7                  | 8                    | 79             | 41             | 23,1           |
| SPC0780-0234 VHM/TiAIN                    | 7,8                  | 8                    | 79             | 41             | 23,4           |
| SPC0790-0237 VHM/TiAIN                    | 7,9                  | 8                    | 79             | 41             | 23,7           |
| SPC0800-0240 VHM/TiAIN                    | 8,0                  | 8                    | 79             | 41             | 24,0           |
| SPC0810-0243 VHM/TiAIN                    | 8,1                  | 10                   | 89             | 47             | 24,3           |
| SPC0820-0246 VHM/TiAIN                    | 8,2                  | 10                   | 89             | 47             | 24,6           |
| SPC0830-0249 VHM/TiAIN                    | 8,3                  | 10                   | 89             | 47             | 24,9           |
| SPC0840-0252 VHM/TiAIN                    | 8,4                  | 10                   | 89             | 47             | 25,2           |
| SPC0850-0255 VHM/TiAIN                    | 8,5                  | 10                   | 89             | 47             | 25,5           |
| SPC0860-0258 VHM/TiAIN                    | 8,6                  | 10                   | 89             | 47             | 25,8           |
| SPC0870-0261 VHM/TiAIN                    | 8,7                  | 10                   | 89             | 47             | 26,1           |
| SPC0880-0264 VHM/TiAIN                    | 8,8                  | 10                   | 89             | 47             | 26,4           |
| SPC0890-0267 VHM/TiAIN                    | 8,9                  | 10                   | 89             | 47             | 26,7           |
| SPC0900-0270 VHM/TiAIN                    | 9,0                  | 10                   | 89             | 47             | 27,0           |
| SPC0910-0273 VHM/TiAIN                    | 9,1                  | 10                   | 89             | 47             | 27,3           |
| SPC0920-0276 VHM/TiAIN                    | 9,2                  | 10                   | 89             | 47             | 27,6           |
| SPC0925-0278 VHM/TiAIN                    | 9,25                 | 10                   | 89             | 47             | 27,8           |
| SPC0930-0279 VHM/TiAIN                    | 9,3                  | 10                   | 89             | 47             | 27,9           |
| SPC0940-0282 VHM/TiAIN                    | 9,4                  | 10                   | 89             | 47             | 28,2           |
| SPC0950-0285 VHM/TiAIN                    | 9,5                  | 10                   | 89             | 47             | 28,5           |
| SPC0960-0288 VHM/TiAIN                    | 9,6                  | 10                   | 89             | 47             | 28,8           |
| SPC0970-0291 VHM/TiAIN                    | 9,7                  | 10                   | 89             | 47             | 29,1           |
| SPC0980-0294 VHM/TiAIN                    | 9,8                  | 10                   | 89             | 47             | 29,4           |
| SPC0990-0297 VHM/TiAIN                    | 9,9                  | 10                   | 89             | 47             | 29,7           |
| SPC1000-0300 VHM/TiAIN                    | 10,0                 | 10                   | 89             | 47             | 30,0           |
| SPC1010-0303 VHM/TiAIN                    | 10,1                 | 12                   | 102            | 55             | 30,3           |
| SPC1020-0306 VHM/TiAIN                    | 10,2                 | 12                   | 102            | 55             | 30,6           |
| SPC1025-0308 VHM/TiAIN                    | 10,25                | 12                   | 102            | 55             | 30,8           |
| SPC1030-0309 VHM/TiAIN                    | 10,3                 | 12                   | 102            | 55             | 30,9           |
| SPC1040-0312 VHM/TiAIN                    | 10,4                 | 12                   | 102            | 55             | 31,2           |
| SPC1050-0315 VHM/TiAIN                    | 10,5                 | 12                   | 102            | 55             | 31,5           |
| SPC1060-0318 VHM/TiAIN                    | 10,6                 | 12                   | 102            | 55             | 31,8           |
| SPC1070-0321 VHM/TiAIN                    | 10,7                 | 12                   | 102            | 55             | 32,1           |
| SPC1080-0324 VHM/TiAIN                    | 10,8                 | 12                   | 102            | 55             | 32,4           |
| SPC1090-0327 VHM/TiAIN                    | 10,9                 | 12                   | 102            | 55             | 32,7           |

| Обозначение<br>Designation<br>Désignation | d <sub>1</sub><br>m7 | d <sub>2</sub><br>h6 | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> |
|-------------------------------------------|----------------------|----------------------|----------------|----------------|----------------|
| SPC1100-0330 VHM/TiAIN                    | 11,0                 | 12                   | 102            | 55             | 33,0           |
| SPC1110-0333 VHM/TiAIN                    | 11,1                 | 12                   | 102            | 55             | 33,3           |
| SPC1120-0336 VHM/TiAIN                    | 11,2                 | 12                   | 102            | 55             | 33,6           |
| SPC1130-0339 VHM/TiAIN                    | 11,3                 | 12                   | 102            | 55             | 33,9           |
| SPC1140-0342 VHM/TiAIN                    | 11,4                 | 12                   | 102            | 55             | 34,2           |
| SPC1150-0345 VHM/TiAIN                    | 11,5                 | 12                   | 102            | 55             | 34,5           |
| SPC1160-0348 VHM/TiAIN                    | 11,6                 | 12                   | 102            | 55             | 34,8           |
| SPC1170-0351 VHM/TiAIN                    | 11,7                 | 12                   | 102            | 55             | 35,1           |
| SPC1180-0354 VHM/TiAIN                    | 11,8                 | 12                   | 102            | 55             | 35,4           |
| SPC1190-0357 VHM/TiAIN                    | 11,9                 | 12                   | 102            | 55             | 35,7           |
| SPC1200-0360 VHM/TiAIN                    | 12,0                 | 12                   | 102            | 55             | 36,0           |
| SPC1250-0375 VHM/TiAIN                    | 12,5                 | 14                   | 107            | 60             | 37,5           |
| SPC1280-0384 VHM/TiAIN                    | 12,8                 | 14                   | 107            | 60             | 38,4           |
| SPC1300-0390 VHM/TiAIN                    | 13,0                 | 14                   | 107            | 60             | 39,0           |
| SPC1310-0393 VHM/TiAIN                    | 13,1                 | 14                   | 107            | 60             | 39,3           |
| SPC1350-0405 VHM/TiAIN                    | 13,5                 | 14                   | 107            | 60             | 40,5           |
| SPC1380-0414 VHM/TiAIN                    | 13,8                 | 14                   | 107            | 60             | 41,5           |
| SPC1400-0420 VHM/TiAIN                    | 14,0                 | 14                   | 107            | 60             | 42,0           |
| SPC1420-0426 VHM/TiAIN                    | 14,2                 | 16                   | 115            | 65             | 42,6           |
| SPC1450-0435 VHM/TiAIN                    | 14,5                 | 16                   | 115            | 65             | 43,5           |
| SPC1500-0450 VHM/TiAIN                    | 15,0                 | 16                   | 115            | 65             | 45,0           |
| SPC1510-0453 VHM/TiAIN                    | 15,1                 | 16                   | 115            | 65             | 45,3           |
| SPC1550-0465 VHM/TiAIN                    | 15,5                 | 16                   | 115            | 65             | 46,5           |
| SPC1580-0474 VHM/TiAIN                    | 15,8                 | 16                   | 115            | 65             | 47,4           |
| SPC1600-0480 VHM/TiAIN                    | 16,0                 | 16                   | 115            | 65             | 48,0           |
| SPC1650-0495 VHM/TiAIN                    | 16,5                 | 18                   | 123            | 73             | 49,5           |
| SPC1680-0504 VHM/TiAIN                    | 16,8                 | 18                   | 123            | 73             | 50,4           |
| SPC1690-0507 VHM/TiAIN                    | 16,9                 | 18                   | 123            | 73             | 50,7           |
| SPC1700-0510 VHM/TiAIN                    | 17,0                 | 18                   | 123            | 73             | 51,0           |
| SPC1750-0525 VHM/TiAIN                    | 17,5                 | 18                   | 123            | 73             | 52,5           |
| SPC1780-0534 VHM/TiAIN                    | 17,8                 | 18                   | 123            | 73             | 53,4           |
| SPC1800-0540 VHM/TiAIN                    | 18,0                 | 18                   | 123            | 73             | 54,0           |
| SPC1850-0555 VHM/TiAIN                    | 18,5                 | 20                   | 131            | 79             | 55,5           |
| SPC1880-0564 VHM/TiAIN                    | 18,8                 | 20                   | 131            | 79             | 56,4           |
| SPC1890-0567 VHM/TiAIN                    | 18,9                 | 20                   | 131            | 79             | 56,7           |
| SPC1900-0570 VHM/TiAIN                    | 19,0                 | 20                   | 131            | 79             | 57,0           |
| SPC1950-0585 VHM/TiAIN                    | 19,5                 | 20                   | 131            | 79             | 58,5           |
| SPC1980-0594 VHM/TiAIN                    | 19,8                 | 20                   | 131            | 79             | 59,4           |
| SPC2000-0600 VHM/TiAIN                    | 20,0                 | 20                   | 131            | 79             | 60,0           |