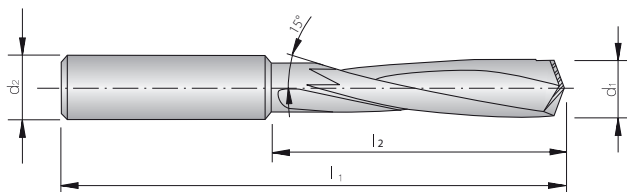


**5 x D** Без каналов для подвода СОЖ  
*without internal coolant supply*  
*avec arrosage*

**Для нержавеющей стали / for stainless steel /**  
**pour aciers trempés**



| Обозначение<br>Designation<br>Désignation | d <sub>1</sub><br>h7 | d <sub>2</sub><br>h6 | l <sub>1</sub> | l <sub>2</sub> |
|-------------------------------------------|----------------------|----------------------|----------------|----------------|
| SP0030-0150-H VHM / TiAlN                 | 3,0                  | 3                    | 46             | 16             |
| SP0032-0160-H VHM / TiAlN                 | 3,2                  | 4                    | 48             | 18             |
| SP0033-0165-H VHM / TiAlN                 | 3,3                  | 4                    | 48             | 18             |
| SP0034-0170-H VHM / TiAlN                 | 3,4                  | 4                    | 50             | 20             |
| SP0035-0175-H VHM / TiAlN                 | 3,5                  | 4                    | 50             | 20             |
| SP0040-0200-H VHM / TiAlN                 | 4,0                  | 4                    | 52             | 22             |
| SP0042-0210-H VHM / TiAlN                 | 4,2                  | 6                    | 65             | 25             |
| SP0043-0215-H VHM / TiAlN                 | 4,3                  | 6                    | 68             | 28             |
| SP0044-0220-H VHM / TiAlN                 | 4,4                  | 6                    | 68             | 28             |
| SP0045-0225-H VHM / TiAlN                 | 4,5                  | 6                    | 68             | 28             |
| SP0050-0250-H VHM / TiAlN                 | 5,0                  | 6                    | 72             | 32             |
| SP0051-0255-H VHM / TiAlN                 | 5,1                  | 6                    | 72             | 32             |
| SP0052-0260-H VHM / TiAlN                 | 5,2                  | 6                    | 72             | 32             |
| SP0055-0275-H VHM / TiAlN                 | 5,5                  | 6                    | 75             | 35             |
| SP0060-0300-H VHM / TiAlN                 | 6,0                  | 6                    | 75             | 35             |
| SP0065-0325-H VHM / TiAlN                 | 6,5                  | 8                    | 80             | 40             |
| SP0068-0340-H VHM / TiAlN                 | 6,8                  | 8                    | 85             | 45             |
| SP0069-0345-H VHM / TiAlN                 | 6,9                  | 8                    | 85             | 45             |

| Обозначение<br>Designation<br>Désignation | d <sub>1</sub><br>h7 | d <sub>2</sub><br>h6 | l <sub>1</sub> | l <sub>2</sub> |
|-------------------------------------------|----------------------|----------------------|----------------|----------------|
| SP0070-0350-H VHM / TiAlN                 | 7,0                  | 8                    | 85             | 45             |
| SP0075-0375-H VHM / TiAlN                 | 7,5                  | 8                    | 85             | 45             |
| SP0080-0400-H VHM / TiAlN                 | 8,0                  | 8                    | 98             | 50             |
| SP0085-0425-H VHM / TiAlN                 | 8,5                  | 10                   | 98             | 50             |
| SP0086-0430-H VHM / TiAlN                 | 8,6                  | 10                   | 105            | 57             |
| SP0088-0440-H VHM / TiAlN                 | 8,8                  | 10                   | 105            | 57             |
| SP0090-0450-H VHM / TiAlN                 | 9,0                  | 10                   | 105            | 57             |
| SP0095-0475-H VHM / TiAlN                 | 9,5                  | 10                   | 105            | 57             |
| SP0100-0500-H VHM / TiAlN                 | 10,0                 | 10                   | 111            | 63             |
| SP0102-0510-H VHM / TiAlN                 | 10,2                 | 12                   | 111            | 63             |
| SP0103-0515-H VHM / TiAlN                 | 10,3                 | 12                   | 111            | 63             |
| SP0105-0525-H VHM / TiAlN                 | 10,5                 | 12                   | 111            | 63             |
| SP0108-0540-H VHM / TiAlN                 | 10,8                 | 12                   | 119            | 71             |
| SP0110-0550-H VHM / TiAlN                 | 11,0                 | 12                   | 119            | 71             |
| SP0115-0575-H VHM / TiAlN                 | 11,5                 | 12                   | 119            | 71             |
| SP0120-0600-H VHM / TiAlN                 | 12,0                 | 12                   | 119            | 71             |
| SP0140-0700-H VHM / TiAlN                 | 14,0                 | 14                   | 125            | 71             |

6

d<sub>1</sub> = Диаметр рабочей части  
 d<sub>1</sub> = Drill diameter  
 d<sub>1</sub> = Ø de perçage

d<sub>2</sub> = Диаметр хвостовика  
 d<sub>2</sub> = Shank diameter  
 d<sub>2</sub> = Ø de la queue

l<sub>1</sub> = Общая длина  
 l<sub>1</sub> = Overall length  
 l<sub>1</sub> = Longueur totale

l<sub>2</sub> = Длина спирали  
 l<sub>2</sub> = Flute length  
 l<sub>2</sub> = Longueur taillée

l<sub>3</sub> = Максимальная глубина сверления  
 l<sub>3</sub> = Max. drill depth  
 l<sub>3</sub> = profondeur de perçage

Примечание ⇔ Также доступно исполнение хвостовика с лыской по DIN 6535HB, срок поставки увеличен на 1 неделю.  
 Reference ⇔ Also available with flat to DIN 6535HB, approx. 1 week delivery time.  
 Note ⇔ Disponible en version DIN 6535HB, queue cylindrique avec méplat