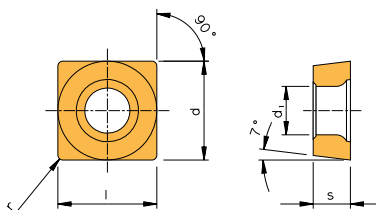


# Wendeschneidplatten – HSS Schneidstoff

Indexable inserts – HSS cutting material

Сменные пластины – Быстрорежущая сталь



## SCFT

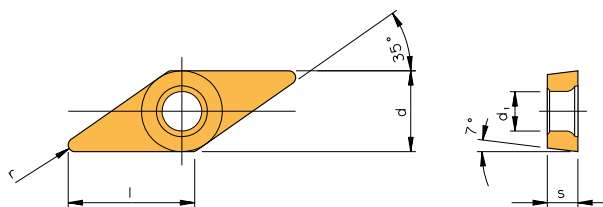


Bezeichnung Designation Обозначение	l	d	s	r	d <sub>1</sub>	γ	Sorten / Grades / Сплавы	
							HSS-TiN	HSS-TiAlN
SCFT 090404FN	9,525	9,525	4,00	0,4	4,5	25°	●	●
SCFT 090408FN	9,525	9,525	4,00	0,8	4,5	25°	●	●
SCFT 120504FN	12,830	12,830	5,56	0,4	5,5	24°	●	●
SCFT 120508FN	12,830	12,830	5,56	0,8	5,5	24°	●	●
SCFT 120512FN	12,830	12,830	5,56	1,2	5,5	24°	●	●
SCFT 090408FN-K	9,525	9,525	4,00	0,8	4,5	30°	●	●
SCFT 120504FN-K	12,830	12,830	5,56	0,4	5,5	30°	●	●
SCFT 120512FN-K	12,830	12,830	5,56	1,2	5,5	30°	●	●

- Hauptanwendung  
Main application  
Основное применение
- Nebenanwendung  
Secondary application  
Вторичное применение

	P	M	K	N	S	H
HSS-TiN	●	●			○	
HSS-TiAlN	●	●			○	

3



## VCFT



Bezeichnung Designation Обозначение	l	d	s	r	d <sub>1</sub>	γ	Sorten / Grades / Сплавы	
							HSS-TiN	HSS-TiAlN
VCFT 160404FL-K	16,60	9,525	4,76	0,4	4,5	30°	●	●
VCFT 160404FR-K	16,60	9,525	4,76	0,4	4,5	30°	●	●
VCFT 160408FL-K	16,60	9,525	4,76	0,8	4,5	30°	●	●
VCFT 160408FR-K	16,60	9,525	4,76	0,8	4,5	30°	●	●

- Hauptanwendung  
Main application  
Основное применение
- Nebenanwendung  
Secondary application  
Вторичное применение

	P	M	K	N	S	H
HSS-TiN	●	●			○	
HSS-TiAlN	●	●			○	