

Amerikanisches ISO-Zollgewinde

American thread

Американская резьба

UN

Innengewinde / Internal threading / Внутренняя резьба

Ausführung / Type / Тип:

Стандарт

| Teilung Pitch Шаг [ниток/дюйм] | Links Left Левая | Rechts Right Правая | d | h _{min} | x | y | Sorten / Grades / Сплавы | | | unbeschichtet uncoated без покрытия | | Klemmhalter Tool holder Державка | | | |
|---|------------------------|---------------------------|-----------------------|------------------|------|-----|--------------------------------------|------|-------|---|-------|--|---|---|---------|
| | | | | | | | beschichtet coated с покрытием | | | AK20 | AK20P | | | | |
| | | | | | | | AL100 | AM7C | AM15C | | | | | | |
| 16 | 11,5 | | 16IR-V-UN11,5 | 9,525 | 1,28 | 1,1 | 1,5 | ● | | ● | ● | | ● | ● | AVR..-3 |
| 16 | 11 | | 16IR-V-UN11 | 9,525 | 1,33 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 11 | 16IL-V-UN11 | | 9,525 | 1,33 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 10 | | 16IR-V-UN10 | 9,525 | 1,47 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 10 | 16IL-V-UN10 | | 9,525 | 1,47 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 9 | | 16IR-V-UN9 | 9,525 | 1,63 | 1,2 | 1,7 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 9 | 16IL-V-UN9 | | 9,525 | 1,63 | 1,2 | 1,7 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 8 | | 16IR-V-UN8 | 9,525 | 1,83 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 8 | 16IL-V-UN8 | | 9,525 | 1,83 | 1,1 | 1,5 | ● | ● | ● | ● | ● | ● | ● | AVR..-3 |
| 16 | 28 | | 16IR-V-UN28-SB | 9,525 | 0,52 | 0,6 | 0,8 | ● | | | | | | | AVR..-3 |
| 16 | 24 | | 16IR-V-UN24-SB | 9,525 | 0,61 | 0,7 | 0,8 | ● | | | | | | | AVR..-3 |
| 16 | 20 | | 16IR-V-UN20-SB | 9,525 | 0,73 | 0,6 | 0,8 | ● | | | | | | | AVR..-3 |
| 16 | 18 | | 16IR-V-UN18-SB | 9,525 | 0,81 | 0,6 | 0,8 | ● | | | | | | | AVR..-3 |
| 16 | 16 | | 16IR-V-UN16-SB | 9,525 | 0,92 | 0,7 | 0,8 | ● | | | | | | | AVR..-3 |
| 16 | 14 | | 16IR-V-UN14-SB | 9,525 | 1,05 | 1,1 | 1,5 | ● | | | | | | | AVR..-3 |
| 16 | 13 | | 16IR-V-UN13-SB | 9,525 | 1,13 | 1,1 | 1,5 | ● | | | | | | | AVR..-3 |
| 16 | 12 | | 16IR-V-UN12-SB | 9,525 | 1,22 | 1,1 | 1,5 | ● | | | | | | | AVR..-3 |
| 16 | 10 | | 16IR-V-UN10-SB | 9,525 | 1,47 | 1,1 | 1,5 | ● | | | | | | | AVR..-3 |
| 16 | 9 | | 16IR-V-UN9-SB | 9,525 | 1,63 | 1,2 | 1,7 | ● | | | | | | | AVR..-3 |
| 16 | 8 | | 16IR-V-UN8-SB | 9,525 | 1,83 | 1,1 | 1,5 | ● | | | | | | | AVR..-3 |
| 22 | 7 | | 22IR-V-UN7 | 12,7 | 2,09 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 22 | 7 | 22IL-V-UN7 | | 12,7 | 2,09 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 22 | 6 | | 22IR-V-UN6 | 12,7 | 2,44 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 22 | 6 | 22IL-V-UN6 | | 12,7 | 2,44 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 22 | 5 | | 22IR-V-UN5 | 12,7 | 2,93 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 22 | 5 | 22IL-V-UN5 | | 12,7 | 2,93 | 1,6 | 2,3 | ● | ● | ● | ● | ● | ● | ● | AVR..-4 |
| 27 | 4,5 | | 27IR-V-UN4,5 | 15,88 | 3,26 | 1,7 | 2,4 | ● | | ● | ● | ● | ● | ● | AVR..-5 |
| 27 | 4,5 | 27IL-V-UN4,5 | | 15,88 | 3,26 | 1,7 | 2,4 | ● | | ● | ● | ● | ● | ● | AVR..-5 |
| 27 | 4 | | 27IR-V-UN4 | 15,88 | 3,67 | 1,8 | 2,7 | ● | | ● | ● | ● | ● | ● | AVR..-5 |

| | | | | |
|---|---|---|---|---|
| P | ● | | ○ | |
| M | ● | ● | ● | |
| K | ○ | | ○ | |
| N | | | | ● |
| S | ○ | | | |
| H | | | | |

● Hauptanwendung
Main application
Основное применение

○ Nebenanwendung
Secondary application
Вторичное применение