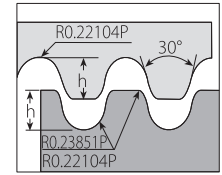
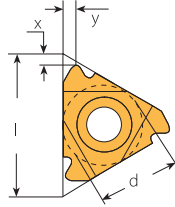


# Rundgewinde

Round thread  
Круглая резьба

# DIN 20400

## Außengewinde / External threading / Наружная резьба

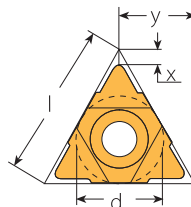


Ausführung / Type / Тип:  
**Стандарт**

Rechte Ausführung abgebildet / Right-hand execution shown / Показано правостороннее исполнение

| Teilung<br>Pitch<br>Шар | Links<br>Left<br>Левая | Rechts<br>Right<br>Правая | d                       | h <sub>min</sub> | x    | y   | Sorten / Grades / Сплавы             |  | Klemmhalter<br>Tool holder<br>Державка |
|-------------------------|------------------------|---------------------------|-------------------------|------------------|------|-----|--------------------------------------|--|--|
|                         |                        |                           |                         |                  |      |     | beschichtet<br>coated<br>с покрытием | unbe-<br>schichtet<br>uncoated<br>без покрытия |  |
| [mm]                    |                        |                           |                         |                  |      |     | AL100                                | AM15C  | AK20                                   |
| 22                      | 3,0                    |                           | <b>22ER-V-RD20400/3</b> | 12,7             | 1,65 | 1,3 | ●                                    | ●  |  |
| 22                      | 4,0                    |                           | <b>22ER-V-RD20400/4</b> | 12,7             | 2,20 | 1,6 | ●                                    | ●  |  |
| 22                      | 5,0                    |                           | <b>22ER-V-RD20400/5</b> | 12,7             | 2,75 | 1,4 | ●                                    | ●  | ●                                      |
| 22                      | 5,0                    | <b>22EL-V-RD20400/5</b>   |                         | 12,7             | 2,75 | 1,4 | ●                                    | ●  |  |
| 22                      | 6,0                    |                           | <b>22ER-V-RD20400/6</b> | 12,7             | 3,30 | 1,7 | ●                                    | ●  |  |
| 22                      | 6,0                    | <b>22EL-V-RD20400/6</b>   |                         | 12,7             | 3,30 | 1,7 | ●                                    | ●  |  |

|   |   |   |   |   |
|---|---|---|---|---|
| P | ● | ○ |   | ● Hauptanwendung<br>Main application<br>Основное применение       |
| M | ● | ● |   |   |
| K | ○ |   | ● | ○ Nebenanwendung<br>Secondary application<br>Вторичное применение |
| N |   |   | ● |   |
| S | ○ |   |   |   |
| H |   |   |   |   |



Ausführung / Type / Тип:  
**U**

| Teilung<br>Pitch<br>Шар | Links / Rechts<br>Left / Right<br>Левая / Правая | d                        | h <sub>min</sub> | x    | y   | Sorten / Grades / Сплавы |   | Klemmhalter<br>Tool holder<br>Державка |
|-------------------------|--|--------------------------|------------------|------|-----|--------------------------|---|--|
|                         |  |                          |                  |      |     | AL100                    |   |  |
| [mm]                    |  |                          |                  |      |     |                          |   |  |
| 27                      | 8,0  | <b>27UIN-V-RD20400/8</b> | 15,88            | 4,40 | 2,9 | 13,5                     | ● | <b>AL...-5U</b>                        |

|   |   |  |   |
|---|---|--|---|
| P | ● |  | ● Hauptanwendung<br>Main application<br>Основное применение       |
| M | ● |  |   |
| K | ○ |  | ○ Nebenanwendung<br>Secondary application<br>Вторичное применение |
| N |   |  |   |
| S | ○ |  |   |
| H |   |  |   |

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