

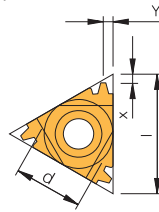
Trapezgewinde

Trapezoidal thread

Трапецеидальная резьба

DIN 103

Innengewinde / Internal threading / Внутренняя резьба



Ausführung / Type / Тип:

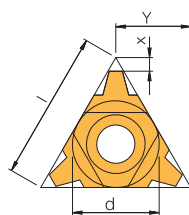
Regelgewinde / Coarse Pitch threads / Основной шаг

Rechte Ausführung abgebildet / Right-hand execution shown / Показано правостороннее исполнение

Gewinde Thread Резьба	Rechts Right Правая	d	h _{min}	x	y	Min Bohr ø min Drill ø мин. ø отв.	Sorten / Grades / Сплавы			Klemmhalter Tool holder Державка		
							beschichtet coated с покрытием			unbeschichtet uncoated без покрытия		
							AL100	AM7C	AM15C	AK20	AK20P	
16 TR18x4	16UIR-V-TR103/4,0...158/013	9,525	2,25	2,10	8,0	14,0	●					NVRC11-3U
16 TR20x4	16IR-V-TR103/4,0...158/012	9,525	2,25	1,53	1,9	16,0	●		●	●		NVRC13-3
16 TR22x5	16UIR-V-TR103/5,0...158/011	9,525	2,75	1,56	8,0	17,0	●		●		●	NVRC14-3U
16 TR24x5	16UIR-V-TR103/5,0...158/011	9,525	2,75	1,56	8,0	19,0	●		●		●	NVRC15-3U
16 TR26x5	16UIR-V-TR103/5,0...158/011	9,525	2,75	1,56	8,0	21,0	●		●		●	NVRC15-3U
22 TR28x5	22IR-V-TR103/5,0	12,7	2,75	2,30	2,7	23,0	●	●	●	●	●	NVRC20-4
22 TR30x6	22UIR-V-TR103/6,0...158/007	12,7	3,50	1,94	11,0	24,0	●		●			NVRC20-4U
27 TR36x6	27IR-V-TR103/6,0	15,88	3,50	2,30	2,7	30,0	●	●	●	●		NVRC25-5
22 TR38x7	22UIR-V-TR103/7,0...158/008	12,7	4,00	2,27	11,0	31,0	●		●			NVRC25-4U
22 TR40x7	22UIR-V-TR103/7,0...158/008	12,7	4,00	2,27	11,0	33,0	●		●			NVRC25-4U
22 TR42x7	22UIR-V-TR103/7,0...158/008	12,7	4,00	2,27	11,0	35,0	●		●			NVRC32-4U
22 TR44x7	22UIR-V-TR103/7,0...158/008	12,7	4,00	2,27	11,0	37,0	●		●			NVRC32-4U
27 TR46x8	27UI-V-TR103/8,0...158/10	15,88	4,50	2,59	13,5	38,0	●	●	●	●		NVRC32-5U
27 TR48x8	27UI-V-TR103/8,0...158/10	15,88	4,50	2,59	13,5	40,0	●	●	●	●		NVRC32-5U
27 TR50x8	27UI-V-TR103/8,0...158/10	15,88	4,50	2,59	13,5	42,0	●	●	●	●		NVRC32-5U
27 TR52x8	27UI-V-TR103/8,0...158/10	15,88	4,50	2,59	13,5	44,0	●	●	●	●		NVRC32-5U

	AL100	AM7C	AM15C	AK20	AK20P
P	●		○		
M	●	●	●		
K	○	○		●	●
N				●	●
S	○				
H					

- Hauptanwendung
Main application
Основное применение
- Nebenanwendung
Secondary application
Вторичное применение



Ausführung / Type / Тип:

U

Teilung Pitch Шаг	Links / Rechts Left / Right Левая / Правая	d	h _{min}	x	y	Sorten / Grades / Сплавы			Klemmhalter Tool holder Державка
						beschichtet coated с покрытием		unbeschichtet uncoated без покрытия	
[mm]						AL100	AM15C	AK20	
22 6,0	22UIN-V-TR103/6,0	12,7	3,50	2,0	11,0	●	●	●	AVR..-4U
22 7,0	22UIN-V-TR103/7,0	12,7	4,00	2,3	11,0	●	●	●	AVR..-4U
22 8,0	22UIN-V-TR103/8,0	12,7	4,50	2,6	11,0	●	●	●	AVR..-4U
27 8,0	27UIN-V-TR103/8,0	15,88	4,50	2,6	13,7	●	●	●	AVR..-5U
27 9,0	27UIN-V-TR103/9,0	15,88	5,00	3,0	13,7	●	●	●	AVR..-5U

	AL100	AM15C	AK20
P	●	○	
M	●	●	
K	○		●
N			●
S	○		
H			

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