

## Overview Milling

Version	Ø	Teeth z	R	Center cutting	P	M	K	N	S	H [HRC]	Helix- angle	Coating	Page
Solid carbide milling cutters													
AF													
AF50526 Mini	0,4 - 4,0	2		✓	●		●				30°	TiAlN	28
AF52021 Mini	0,4 - 4,0	2		✓	●		●				30°	TiAlN	30
AF60125 short	2,0 - 20,0	2		✓	●	●	●				30°	TiAlN	31
AF50120 -R short	2,0 - 12,0	2	✓	✓	●	●	●				30°	TiAlN	32
AF50121 long	2,0	2		✓	●	●	●				30°	TiAlN	33
AF60121 long	2,8 - 20,0	2		✓	●	●	●				30°	TiAlN	33
AF50121 -R long	3,0 - 12,0	2	✓	✓	●	●	●				30°	TiAlN	34
AF50122 extra long	3,0 - 20,0	2		✓	●	●	●				30°	TiAlN	35
AF60320 short	2,0 - 20,0	2		✓	●		●				30°	TiAlN	36
AF50321 long	3,0 - 20,0	2		✓	●		●				30°	TiAlN	37
AF60321 long	3,0 - 20,0	2		✓	●		●				30°	TiAlN	38
AF50322 extra long	3,0 - 20,0	2		✓	●		●				30°	TiAlN	39
AF50135 extra short	0,5 - 1,8	3		✓	●	●	●				30°	TiAlN	40
AF60135 extra short	2,0 - 20,0	3		✓	●	●	●				30°	TiAlN	40
AF61330 short	2,0 - 20,0	3		✓	●	●	●				30°	TiAlN	41
AF60131 long	3,0 - 20,0	3		✓	●	●	●				30°	TiAlN	42
AF60231 long	3,0 - 20,0	3		✓	●	●	●				45°	TiAlN	43
AF50140 short	1,0 - 20,0	4		✓	●	●	●				30°	TiAlN	44
AF50140 -R short	2,0 - 12,0	4	✓	✓	●	●	●				30°	TiAlN	45
AF60140 short	2,0 - 20,0	4		✓	●	●	●				30°	TiAlN	46
AF50141 long	2,0	4		✓	●	●	●				30°	TiAlN	47
AF60141 long	3,0 - 20,0	4		✓	●	●	●				30°	TiAlN	47
AF50141 -R long	3,0 - 12,0	4	✓	✓	●	●	●				30°	TiAlN	48
AF50142 extra long	3,0 - 20,0	4		✓	●	●	●				30°	TiAlN	49
AF60142 extra long	6,0 - 10,0	4		✓	●	●	●				30°	TiAlN	49
AF50340 short	2,0 - 20,0	4		✓	●		●		○		30°	TiAlN	50
AF502.0 short	3,0 - 20,0	4 - 6		✓	●	●	●		○		45°	TiAlN	51
AF50261 long	12,0 - 20,0	6		✓	●	●	●				45°	TiAlN	52
AF614.1 long	6,0 - 25,0	3 - 5		✓	●	●			○		30°	TiAlN	53
AFJ													
AFJ612.1 long	3,0 - 25,0	3 - 4		✓	○	●			●		50°	TiAlN	64
AFJ602.0 long	3,0 - 20,0	4 - 8			○	●			●		45°	TiAlN	65
AFJ619.1 long	4,0 - 25,0	3 - 6			○	●			●		45°	TiAlN	66
AFA													
AFA50116 mid-length	2,0 - 12,0	1		✓				●			30°	TiCN	76
AFA50220 short	3,0 - 20,0	2		✓				●			45°	TiCN	77
AFA51820 short	6,0 - 20,0	2		✓				●			50°	TiCN	78
AFA51521 long	3,0 - 20,0	2		✓				●			45°	uncoated	79
AFA50720 -R long	4,0 - 20,0	2	✓	✓				●			30°	TiCN	80
AFA51522 extra long	1,0 - 20,0	2		✓				●			45°	TiCN	81
AFA50222 extra long	1,0 - 20,0	2		✓				●			45°	TiCN	82
AFA51836 mid-length	6,0 - 20,0	3		✓				●			45°	TiCN	83
AFA52336 mid-length	3,0 - 20,0	3		✓				●			45°	TiCN	84
AFA52330 long	3,5 - 20,0	3		✓				●			30°	uncoated	85
AFA51531 long	3,0 - 20,0	3		✓				●			45°	TiCN	86
AFA50231 -R long	3,0 - 20,0	3	✓	✓				●			45°	TiCN	87
AFA51532 extra long	3,0 - 20,0	3		✓				●			45°	TiCN	88
AFA50232 extra long	1,0 - 20,0	3		✓				●			45°	TiCN	89
AFA51831 short	2,0 - 20,0	3		✓				●			40°	TiCN	92
AFA61431 long	6,0 - 25,0	3		✓				●			30°	uncoated	93
AFA51431 long	6,0 - 25,0	3		✓				●			30°	TiCN	94
AFA52131 long	4,0 - 20,0	3		✓				●			42°	TiCN	95
AFA51931 long	4,0 - 20,0	3		✓				●			45°	TiCN	96
AFA52331 long	4,0 - 20,0	3		✓				●			45°	TiCN	97

● = Main application  
○ = Suitable